SAFETY DATA SHEET

Version 6.0 Revision Date 05/28/2020

1. PR	1. PRODUCT AND COMPANY IDENTIFICATION					
1.1	Product identifiers Product name	:	Cyclohexanone			
	Product Number Brand Index-No.	:	398241 Sigma-Aldrich 606-010-00-7			
	CAS-No.	:	108-94-1			
1.2	1.2 Relevant identified uses of the substance or mixture and uses advised aga					
	Identified uses	:	Laboratory chemicals, Synthesis of substances			
1.3 Details of the supplier of the safety data sheet			safety data sheet			
	Company	:	Consolidated Chemical & Solvents, LLC 405 Business Park Lane Allentown, PA 18109			
	Telephone	:	484-460-2644			
1.4	Emergency telephone number					
	Emergency Phone #	:	+1-703-527-3887			

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Flammable liquids (Category 3), H226 Acute toxicity, Oral (Category 4), H302 Acute toxicity, Inhalation (Category 4), H332 Acute toxicity, Dermal (Category 4), H312 Skin irritation (Category 2), H315 Serious eye damage (Category 1), H318

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal word



Danger

Hazard statement(s) H226 H302 + H312 + H332 H315 H318

Flammable liquid and vapour. Harmful if swallowed, in contact with skin or if inhaled. Causes skin irritation. Causes serious eye damage.

Precautionary statement(s)	
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264	Wash skin thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/ eye protection/ face protection.
P301 + P312 + P330	IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
	Rinse mouth.
P303 + P361 + P353	IF ON SKIN (or hair): Remove/ Take off immediately all contaminated
	clothing. Rinse skin with water/ shower.
P304 + P340 + P312	IF INHALED: Remove victim to fresh air and keep at rest in a position
	comfortable for breathing. Call a POISON CENTER or doctor/ physician if
	you feel unwell.
P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove
	contact lenses, if present and easy to do. Continue rinsing. Immediately
	call a POISON CENTER/doctor.
P332 + P313	If skin irritation occurs: Get medical advice/ attention.
P362	Take off contaminated clothing and wash before reuse.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for
	extinction.
P403 + P235	Store in a well-ventilated place. Keep cool.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Formula	:	C ₆ H ₁₀ O
Molecular weight	:	98.14 g/mol
CAS-No.	:	108-94-1
EC-No.	:	203-631-1
Index-No.	:	606-010-00-7

Hazardous components

Component	Classification	Concentration
Cyclohexanone		
	Flam. Liq. 3; Acute Tox. 4; Skin Irrit. 2; Eye Dam. 1; H226, H302 + H312 + H332, H315, H318	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

In case of eye contact

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

If swallowed

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture Carbon oxides

5.3 Advice for firefighters Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas. For personal protection see section 8.

6.2 Environmental precautions Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).

6.4 Reference to other sections

For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes. Avoid inhalation of vapour or mist. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge. For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis			
Cyclohexanone	108-94-1	TWA	20.000000 pp	m USA. ACG (TLV)	H Threshold Limit Values		
	Remarks	Eve & Upper	Eye & Upper Respiratory Tra				
			nimal carcinogen with unknown relevance to huma				
			taneous absoi				
		TWĂ	(TLV)		H Threshold Limit Values		
		Upper Respir	Upper Respiratory Tract irritation Eye irritation				
			imal caroinag	on with unknow	relevance to humans		
					relevance to numaris		
		Danger of cutaneous absorption STEL 50.000000 ppm USA. ACGIH Threshold Limit \					
				(TLV)			
			Respiratory T				
			Confirmed animal carcinogen with unknown relevance to humans				
			Danger of cutaneous absorption				
		STEL	TEL 50 ppm USA. ACGIH Threshold Limit (TLV)				
		Upper Respir	Upper Respiratory Tract irritation				
		Eye irritation	Eye irritation				
			Confirmed animal carcinogen with unknown relevance to humans				
		Danger of cut	Danger of cutaneous absorption				
		TWA	50.000000 ppm USA. Occupational Exposure I				
			200.000000 (OSHA) - Table Z-1 L				
			mg/m3		Contaminants		
		The value in	in mg/m3 is approximate.				
		TWA	25.000000 ppm USA. NIOSH Recommende				
					Limits		
			mg/m3				
			ential for dermal absorption				
		TWA	25 ppm 100 mg/m3	USA. NIOS Exposure L	H Recommended		
		Potential for o	Potential for dermal absorption				
Biological occupa	tional exposu		•				
Component	CAS-No.	Parameters	Value	Biological specimen	Basis		
Cyclohexanone	108-94-1	1,2-	80.0000	Urine	ACGIH - Biological		
e, sisher anono		Cyclohexane	mg/l		Exposure Indices		
		diol			(BEI)		
	Remarks	End of shift at end of workweek			()		
		Cyclohexano		Urine	ACGIH - Biological		
			- 0.0000 	00			

8.2 Exposure controls

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

End of shift (As soon as possible after exposure ceases)

Exposure Indices

(BEI)

mg/l

Personal protective equipment

Eye/face protection

Tightly fitting safety goggles. Faceshield (8-inch minimum). Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). **Skin protection**

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Material: butyl-rubber Minimum layer thickness: 0.3 mm Break through time: 480 min Material tested:Butoject® (KCL 897 / Aldrich Z677647, Size M)

Splash contact Material: Nature latex/chloroprene Minimum layer thickness: 0.6 mm Break through time: 35 min Material tested:Lapren® (KCL 706 / Aldrich Z677558, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industria situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection

Complete suit protecting against chemicals, Flame retardant antistatic protective clothing., The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use (US) or type ABEK (EN 14387) respirator cartridges as a backup to enginee protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

a)	Appearance	Form: clear, liquid Colour: colourless	
b)	Odour	No data available	
c)	Odour Threshold	No data available	
d)	рН	No data available	
e)	Melting point/freezing point	Melting point/range: -47 °C (-53 °F) - lit.	
f)	Initial boiling point and boiling range	155 °C (311 °F) - lit.	
g)	Flash point	44 °C (111 °F) - closed cup	
h)	Evaporation rate	No data available	
i)	Flammability (solid, gas) No data available		
j)	Upper/lower flammability or explosive limits	Upper explosion limit: 9.4 %(V) Lower explosion limit: 1.1 %(V)	
k)	Vapour pressure	4.5 hPa at 20 °C (68 °F) 13.3 hPa at 38.7 °C(101.7 °F)	
I)	Vapour density	3.39 - (Air = 1.0)	
m)	Relative density	0.947 g/cm3 at 25 °C (77 °F)	
n)	Water solubility	86 g/l at 20 °C (68 °F)	
o)	Partition coefficient: n-	log Pow: 0.81	

octanol/water

p)	Auto-ignition temperature	420 °C (788 °F) at 1,013 hPa
q)	Decomposition temperature	No data available
r)	Viscosity	No data available
s)	Explosive properties	No data available
t)	Oxidizing properties	No data available
Otł	ner safety information	
	Surface tension	35.05 mN/m at 20 °C (68 °F)
	Relative vapour density	3.39 - (Air = 1.0)

10. STABILITY AND REACTIVITY

10.1 Reactivity No data available

9.2

- **10.2 Chemical stability** Stable under recommended storage conditions.
- **10.3 Possibility of hazardous reactions** No data available
- **10.4 Conditions to avoid** Heat, flames and sparks.
- **10.5** Incompatible materials Oxidizing agents, Plastics

Hazardous decomposition products Hazardous decomposition products formed under fire conditions. - Carbon oxides Other decomposition products - No data available In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - 1,534 mg/kg(Cyclohexanone) LC50 Inhalation - Rat - 4 h - > 6.2 mg/l(Cyclohexanone) LD50 Dermal - Rabbit - 794 - 3,160 mg/kg(Cyclohexanone) No data available(Cyclohexanone)

Skin corrosion/irritation

Skin - Rabbit(Cyclohexanone) Result: Irritating to skin. (OECD Test Guideline 404)

Serious eye damage/eye irritation

Eyes - Rabbit(Cyclohexanone) Result: Risk of serious damage to eyes. - 24 h

Respiratory or skin sensitisation No data available(Cyclohexanone)

Germ cell mutagenicity

Not mutagenic in Ames Test(Cyclohexanone)

Ames test(Cyclohexanone) S. typhimurium Result: negative Human(Cyclohexanone) fibroblast Result: Laboratory experiments have shown mutagenic effects.

Carcinogenicity

This product is or contains a component that is not classifiable as to its classification.(Cyclohexanone)

- IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
- NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
- OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity

Overexposure may cause reproductive disorder(s) based on tests with laboratory animals.(Cyclohexanone)

Specific target organ toxicity - single exposure No data available(Cyclohexanone) Acute inhalation toxicity - Breathing difficulties(Cyclohexanone)

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard No data available(Cyclohexanone)

Additional Information

RTECS: GW1050000

Prolonged or repeated exposure to skin causes defatting and dermatitis., Cough, Shortness of breath, Headache, Nausea, Vomiting, Incoordination., Inhalation of high concentrations may cause:, Central nervous system depression, To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.(Cyclohexanone)

Stomach - Irregularities - Based on Human Evidence Stomach - Irregularities - Based on Human Evidence(Cyclohexanone)

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Toxicity to daphnia and EC50 - Daphnia magna (Water flea) - 820 mg/l - 24 h(Cyclohexanone) other aquatic invertebrates

12.2 Persistence and degradability Biodegradability Result: 90 - 100 % - Readily biodegradable.

12.3 Bioaccumulative potential No data available

12.4 Mobility in soil No data available(Cyclohexanone)

12.5 Results of PBT and vPvB assessment PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

No data available

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product

Burn in a chemical incinerator equipped with an afterburner and scrubber b highly flammable. Offer surplus and nonrecyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US) UN number: 1915 Packing group: III Class: 3 Proper shipping name: Cyclohexanone Reportable Quantity (RQ) : 5000 lbs Poison Inhalation Hazard: No IMDG UN number: 1915 Class: 3 Packing group: III EMS-No: F-E, S-D Proper shipping name: CYCLOHEXANONE ΙΔΤΔ

UN number: 1915	Class: 3	Packing group: III
Proper shipping nam	e: Cyclohexanone	

15. REGULATORY INFORMATION

SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards

Fire Hazard, Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

	CAS-No.	Revision Date
Cyclohexanone	108-94-1	1993-04-24
Pennsylvania Right To Know Components		
	CAS-No.	Revision Date
Cyclohexanone	108-94-1	1993-04-24
New Jersey Right To Know Components		
	CAS-No.	Revision Date
Cyclohexanone	108-94-1	1993-04-24

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

H226 H302 H302 + H312 +	Flammable liquid and vapour. Harmful if swallowed. Harmful if swallowed, in contact with skin or if inhaled.
H332	I leave fulling a sector of with a big
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H332	Harmful if inhaled.

HMIS Rating

Health hazard:	2
Chronic Health Hazard:	*
Flammability:	2
Physical Hazard	0
NFPA Rating Health hazard: Fire Hazard:	2 2

Fire Hazard:2Reactivity Hazard:0

Further information

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. CCS, LLC and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product.