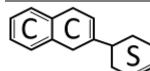
Revision Date: 05/25/2015



SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product identifier Product name: Diphenyl Oxide, Tech

Additional identification Chemical name: CAS-No.:

Diphenyl ether, Diphenyl oxide 101-84-8

Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Chemical Intermediate, Fragrance, Heat transfer fluids, Process fluid, Solvent Uses advised against: None known.

Details of the supplier of the safety data sheet

Manufacturer / Supplier

Consolidated Chemical & Solvents 405 Business Park Lane Allentown, PA 18109 USA 37660-5280 US +14232292000

Visit our website at WWW.CONSOLIDATED-CHEMICAL.COM

Emergency telephone number:

For emergency health, safety, and environmental information, call 1-423-229-4511 or 1-423-229-2000.

For emergency transportation information, in the United States: call CHEMTREC at 800-424-9300 or call 423-229-2000.

SECTION 2: Hazards identification

Hazard Classification:

Health Hazards

Serious Eye Damage/Eye Irritation Category 2A

OSHA Specified Hazards: not applicable

Warning label items including precautionary statement:

Pictogram:



Signal Words:

| Hazard Statement(s): | H319: Causes serious eye irritation. |
|----------------------|--------------------------------------|
|----------------------|--------------------------------------|

Precautionary Statement:

| Prevention: | P264: Wash hands thoroughly after handling. P280: Wear eye protection/face protection. |
|---|--|
| Response: | P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337+P313: If eye irritation persists: Get medical advice/attention. |
| Hazard(s) not otherwise classified (HNOC): | None known. |

SECTION 3: Composition/information on ingredients

Substances / Mixtures

General information:

| Chemical name | Concentration | Additional identification | Notes |
|---|---------------|---------------------------|-------|
| diphenyl oxide | 100% | CAS-No.: 101-84-8 | # |
| * All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. | | | |

This substance has workplace exposure limit(s).

SECTION 4: First aid measures

| General: | Get medical attention if symptoms occur. Show this safety data sheet to the doctor in attendance. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Place unconscious person on the side in the recovery position and ensure breathing can take place. Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves. |
|-----------------------------------|---|
| Description of first aid measures | 3 |
| Inhalation: | Move into fresh air and keep at rest. For breathing difficulties, oxygen may be necessary. Consult a physician for specific advice. Persons who have inhaled vapours or smoke fumes have to be put under medical observation for at least 48 hours, due to the delayed appearance of poisoning. |
| Eye contact: | Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention if symptoms occur. |
| Skin contact: | Remove contaminated clothes and rinse skin thoroughly with water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse. Destroy or thoroughly clean contaminated shoes. |
| Ingestion: | If swallowed, rinse mouth with water (only if the person is conscious). Never give liquid to an unconscious person. Provide fresh air, warmth and rest, preferably in comfortable upright sitting position. Loosen tight clothing such as a collar, tie, belt or waistband. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical attention if symptoms occur. |

| Most important symptoms and effects, both acute and delayed: | Causes serious eye irritation. Contact with hot material can cause thermal burns which may result in permanent damage. |
|--|---|
| Indication of any immediate med | lical attention and special treatment needed |
| Hazards: | Causes serious eye irritation. |
| Treatment: | Treat symptomatically. |
| SECTION 5: Firefighting me | asures |
| General Fire Hazards: | Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. Keep upwind. In case of fire and/or explosion do not breathe fumes. |
| Extinguishing media | |
| Suitable extinguishing media: | Water spray, foam, dry powder or carbon dioxide. |
| Unsuitable extinguishing media: | Avoid water in straight hose stream; will scatter and spread fire. |
| Special hazards arising from the substance or mixture: | May ignite at high temperature. During fire, gases hazardous to health may be formed. Risk of chemical pneumonia after aspiration. Hazardous Combustion Products : carbon dioxide, carbon monoxide , soot . |
| Advice for firefighters | |
| Special fire fighting procedures: | In case of fire: Evacuate area. Move container from fire area if it can be done without risk. Use water spray to keep fire-exposed containers cool. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |
| Special protective equipment for fire-fighters: | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |

SECTION 6: Accidental release measures

| Personal precautions, protective equipment and emergency procedures: | No action shall be taken involving any personal risk or without suitable training. Keep unauthorized personnel away. Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Ventilate closed spaces before entering them. Avoid inhalation of vapors and spray mists. Wear appropriate personal protective equipment. See Section 8 of the SDS for Personal Protective Equipment. Caution: Contaminated surfaces may be slippery. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. |
|--|---|
| Environmental Precautions: | Prevent further leakage or spillage if safe to do so. Clear up spills immediately and dispose of waste safely. Do not contaminate water sources or sewer. |

| Methods and material for containment and cleaning up: | Small Liquid Spills: Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Large Spillages: Dike for later disposal. Collect spillage in containers, seal securely and deliver for disposal according to local regulations. Otherwise, absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Clean surface thoroughly to remove residual contamination. Prevent runoff from entering drains, sewers, or streams. For waste disposal, see section 13 of the SDS. |
|---|--|
| Notification Procedures: | In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. |

SECTION 7: Handling and storage:

| Precautions for safe handling: | Do not handle until all safety precautions have been read and understood. Handle product only in closed system or provide appropriate exhaust ventilation at machinery. Avoid heat, sparks, open flames and other ignition sources. An eye wash bottle must be available at the work site. Wear appropriate personal protective equipment. See Section 8 of the SDS for Personal Protective Equipment. Do not taste or swallow. Avoid inhalation of vapors and spray mists. Do not breathe vapor from heated material. In case of inadequate ventilation, use respiratory protection. Do not get in eyes and avoid contact with skin and clothing. Wash promptly with soap and water if skin becomes contaminated. Remove contaminated clothing and wash it before reuse. Destroy or thoroughly clean contaminated shoes. Drain or remove substance from equipment prior to break-in or maintenance. Handle in accordance with good industrial hygiene and safety practice. See also Section 8 for additional information on hygiene measures. |
|---|---|
| Conditions for safe storage, including any incompatibilities: | Store in a cool, dry place out of direct sunlight. Keep container tightly closed and in a well-ventilated place. Keep upright. Do not store in open or unlabelled containers. Use appropriate containment to avoid environmental contamination. Store away from incompatible materials. Keep away from food, drink and animal feeding stuffs. Store in accordance with local/regional/national/international regulations. |
| Specific end use(s): | No data available. |

SECTION 8: Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Country specific exposure limits have not been established or are not applicable unless listed below.

| Chemical name | type | Exposure Limit Values | Source |
|---|------|-----------------------|--|
| Diphenyl ether, Diphenyl oxide - Vapor. | TWA | 1 ppm | US. ACGIH Threshold Limit Values (01 2010) |
| | STEL | 2 ppm | US. ACGIH Threshold Limit Values (01 2010) |
| | PEL | 1 ppm 7 mg/m3 | US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006) |

Exposure controls

| Appropriate engineering controls: | Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. |
|-------------------------------------|---|
| Individual protection measur | res, such as personal protective equipment |
| General information: | An eye wash bottle must be available at the work site. Provide access to washing facilities including soap, skin cleanser and fatty cream. |
| Eye/face protection: | Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. Recommendations: Wear safety glasses with side shields (or goggles). Use safety goggles and face shield in case of splash risk. |
| Skin protection Hand Protection: | It is a good industrial hygiene practice to minimize skin contact. If prolonged or repeated contact is likely, chemical resistant gloves are recommended. If contact with forearms is likely, wear gauntlet style gloves. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. After contamination with product change the gloves immediately and dispose of them according to relevant national and local regulations. When material is heated, wear gloves to protect against thermal burns. |
| Other: | Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommendations: Apron or other light protective clothing and boots. If prolonged or repeated contact is likely, chemical resistant clothing is recommended. Promptly remove non- impervious clothing that becomes wet or contaminated. |
| Respiratory Protection: | Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA Standard 63 FR 1152, January 8, 1998. Respirator type: Air-purifying respirator with an appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact health and safety professional or manufacturer for specific information. |
| Hygiene measures: | Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using the product. Wash at the end of each work shift and before eating, smoking and using the toilet. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Keep away from food, drink and animal feeding stuffs. |

Environmental Controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. Do not contaminate water sources or sewer.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

| Appearance | |
|--|--------------------------------|
| Physical state: | Solid or liquid |
| Form: | White solid ; Colorless liquid |
| Color: | white, colorless |
| Odor: | Characteristic, Aromatic |
| Odor Threshold: | 0.1 ppm |
| pH: | No data available. |
| Melting Point | 26 °C |
| Boiling Point: | 258 °C (1,013 hPa) |
| Flash Point: | 115 °C (Cleveland open cup) |
| Evaporation Rate: | No data available. |
| Flammability (solid, gas): | This product is not flammable. |
| Flammability Limit - Upper (%)–: | 1.5 %(V) |
| Flammability Limit - Lower (%)–: | 0.8 %(V) |
| Vapor pressure: | 2.7 Pa (20 °C) |
| Vapor density (air=1): | 5.87 |
| Specific Gravity: | 1.075 (20 °C) |
| Solubility(ies) | |
| Solubility in Water: | 18 mg/l (25 °C) |
| Solubility (other): | No data available. |
| Partition coefficient (n-octanol/water): | log Pow: 4.21 |
| Autoignition Temperature: | 618 °C |
| Decomposition Temperature: | No data available. |
| Dynamic viscosity: | 2.6 mPa.s (40 °C) |
| Kinematic viscosity: | No data available. |
| Explosive properties: | Not classified. |
| Oxidizing properties: | Not classified. |

SECTION 10: Stability and reactivity

| Reactivity: | Material is stable under normal conditions. |
|--|---|
| Chemical Stability: | Material is stable under normal conditions. |
| Possibility of Hazardous Reactions: | None under normal conditions. |
| Conditions to Avoid: | Heating in air. Heat, sparks, flames. |

| Incompatible Materials: | Strong oxidizing agents. |
|--------------------------------------|---|
| Hazardous Decomposition Products: | Emits acrid smoke and fumes when heated to decomposition. |

SECTION 11: Toxicological information

| Information on likely routes Inhalation: | of exposure None known. |
|---|--------------------------------|
| Ingestion: | May be harmful if swallowed. |
| Skin contact: | Causes mild skin irritation. |
| Eye contact: | Causes serious eye irritation. |

Information on toxicological effects

| Oral Product: | Oral LD-50: (Rat, Female.): 2,830 mg/kg Not classified. (Rat, Female.): 2,830 mg/kg |
|--|---|
| Dermal Product: | Dermal LD-50: (Rabbit, Male and Female): > 7,940 mg/kg Not classified. |
| Inhalation Product: | LC50 (,): No data available. |
| Repeated dose toxicity Product: | NOAEL (Rat(Male and Female), Oral Study): 301 mg/kg (highest dose tested) NOAEL (Rat(Male and Female), Dermal Study): 1000 mg/kg (highest dose tested) NOAEL (Rat(Male and Female), Inhalation - vapor): 139 mg/m3 NOAEC (Rat(Male and Female), Inhalation - vapor): (highest dose tested) |
| Skin Corrosion/Irritation Product: | (Rabbit, 4 h): Non-irritating to the skin. |
| Serious Eye Damage/Eye Irritati Product: | i on (Rabbit, 4 h): corneal opacity slight to moderate |
| Respiratory or Skin Sensitizatio Product: | n Skin Sensitization:, OECD 406: Guinea pig sensitization (Guinea Pig): non- sensitizing Human experience., Human Repeat Insult Patch Test (Human): non-sensitizing |
| Carcinogenicity Product: | This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP. |
| Toxicity to reproduction Product: | No data available. |

| Developmental toxicity Product: | Rat; NOAEL: 500 mg/l; NOAEL: > 50 mg/kg; Gavage (Oral); OECD Test No. 414: Prenatal Developmental Toxicity Study; Remarks: Read-across from a similar material |
|--|--|
| Germ Cell Mutagenicity | |
| In vitro Product: | Salmonella typhimurium assay (Ames test) (Bacterial Reverse Mutation Assay): negative Mutagenicity - Mammalian (In vitro Mammalian Cell Gene Mutation Test): negative Mutagenicity - Mammalian (In vitro Mammalian Chromosome Aberration Test): negative Mutagenicity - Mammalian (Genetic Toxicology: DNA Damage and Repair, Unscheduled DNA Synthesis in Mammalian Cells In Vitro): negative |
| In vivo Product: | No data available. |
| Specific Target Organ Toxicity - Product: | • Single Exposure Inhalation: Based on available data, the classification criteria are not met. |
| Specific Target Organ Toxicity · Product: | • Repeated Exposure Based on available data, the classification criteria are not met. |
| Aspiration Hazard Product: | not applicable |
| Other effects: | No data available. |

SECTION 12: Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

| Fish Product: | LC-50 (Oncorhynchus mykiss, 96 h): 4.2 mg/l |
|--|---|
| Aquatic Invertebrates Product: | LC-50 (Daphnia magna, 48 h): 1.7 mg/l |
| Chronic hazards to the aquati | c environment: |
| Fish Product: | NOEC : No data available. |
| Aquatic Invertebrates Product: | NOEC : No data available. |
| Toxicity to Aquatic Plants Product: | EC-50 (Algae (Pseudokirchneriella subcapitata), 72 h): 2.5 mg/l |
| Persistence and Degradability | |

Revision Date: 05/25/2015

| Biodegradation Product: | Readily biodegradable |
|---|---|
| BOD/COD Ratio Product: | No data available. |
| Bioaccumulative Potential Bioconcentration Factor (BC | CF) |
| Product: | Common Carp, Bioconcentration Factor (BCF): 49 - 594 (OECD Guideline Test No. 305: Bioaccumulation in Fish: Aqueous and Dietary Exposure) Rainbow Trout, Bioconcentration Factor (BCF): 196 |
| Partition Coefficient n-octan Product: | log Kow: 4.21 25 °C |
| Mobility in Soil: | No data available. |
| Known or predicted distribu Diphenyl ether, Diphenyl oxide | tion to environmental compartments Log Koc: 3.3 (Measured) |
| Other Adverse Effects: | No data available. |

SECTION 13: Disposal considerations

Waste treatment methods

| General information: | The generation of waste should be avoided or minimized wherever possible. Dispose of waste and residues in accordance with local authority requirements. |
|----------------------|--|
| Disposal methods: | Recover and reclaim or recycle, if practical. Dispose of this material and its container to hazardous or special waste collection point. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. Do not discharge into drains, water courses or onto the ground. |
| | Since emptied containers retain product residue, follow label warnings even after container is emptied. Recycle empty drums at an appropriate facility in accordance with current applicable laws and regulations, and product characteristics at time of disposal. Ensure drums are tightly sealed. |

SECTION 14: Transport information

Important Note: Shipping descriptions may vary based on mode of transport, quantities, package size, and/or origin and destination. Consult your company's Hazardous Materials/Dangerous Goods expert for information specific to your situation.

DOT

Class not regulated

Possible Shipping Description(s):

Revision Date: 05/25/2015

not regulated

IMDG - International Maritime Dangerous Goods Code

Marine pollutant .: (Diphenyl Ether)

Possible Shipping Description(s):

UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Diphenyl Ether) 9 III

ΙΑΤΑ

Class 9, Packing Group III when shipped by air from or to the Netherlands or between European Union and Australia; otherwise, not regulated. Possible Shipping Description(s):

UN 3077 Environmentally hazardous substance, solid, n.o.s. (Diphenyl Ether) 9 III

SECTION 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture.:

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations. WHMIS (Canada) Status: controlled WHMIS (Canada) Hazard Classification: D/2/B

SARA 311-312 Hazard Classification(s):

immediate (acute) health hazard

US EPCRA (SARA Title III) Section 313 - Toxic Chemical List NONE

OSHA: hazardous

TSCA (US Toxic Substances Control Act): This product is listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

DSL (Canadian Domestic Substances List) and CEPA (Canadian Environmental Protection Act): This product is listed on the DSL. Any impurities present in this product are exempt from listing.

AICS / NICNAS (Australian Inventory of Chemical Substances and National Industrial Chemicals Notification and Assessment Scheme): This product is listed on AICS or otherwise complies with NICNAS.

MITI (Japanese Handbook of Existing and New Chemical Substances): This product is listed in the Handbook or has been approved in Japan by new substance notification.

ECL (Korean Toxic Substances Control Act): This product is listed on the Korean inventory or otherwise complies with the Korean Toxic Substances Control Act.

Philippines Inventory (PICCS) : This product is listed on the Philippine Inventory or otherwise complies with PICCS.

Inventory of Existing Chemical Substances in China: All components of this product are listed on the Inventory of Existing Chemical Substances in China (IECSC).

SECTION 16: Other information

| HMIS® Hazard Ratings: | Health - 2, Flammability - 1, Chemical Reactivity - | 0 |
|-----------------------|---|---|
|-----------------------|---|---|

HMIS® rating involves data interpretations that may vary from company to company. They are intended only for rapid, general identification of the magnitude of the specific hazard. To deal adequately with the safe handling of this material, all the information contained in this MSDS must be considered.

| Revision Information: | Not relevant. |
|---|---|
| Key literature references and sources for data: | www.processfluid.com |
| Training information: | No data available. |
| Issue Date: SDS No.: | 05/25/2015 |
| Disclaimer: | This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment. |